

AMENDMENTS TO THE SPECIFICATION

Please replace Paragraph [0022] with the following paragraph rewritten in amendment format:

Fig. 8 is a front view of a door panel incorporating the teachings of the present invention; and

Please replace Paragraph [0036] with the following paragraph rewritten in amendment format:

The cover pattern 112 also includes a kick panel 146. The kick panel 146 is generally rectangular shaped but includes slightly convergent outboard edges 148 and a substantially straight terminal edge 150. A pair of trapezoidal cuts 152 are provided between the kick panel 146 and the interior area 124. Similarly, triangular cuts 154 are provided between the front face 128 and the interior area 124.

Please replace Paragraph [0039] with the following paragraph rewritten in amendment format:

The design printing areas 22/122 of interior areas 24/124 are preferably dyed with a design using a laser jet printing technique. Such a technique places the desired design extremely accurately within the desired area. For example, exactly abutting the pinch seam lines 20/120 separating the interior areas 22/122 24/124 from adjacent face panels such as the bottom face 28, top face 42, bottom face 46, front face 128 and kick panel 146. As such, great control of the dyed region of the design printing area 22/122 of the cover pattern 12/112 is provided. This ensures that only the desired region is

dyed which reduces or eliminates mistakes and associate scrap. Alternatively, other printing techniques, such as silk screening and ink jet printing, may be used.

Please replace Paragraph [0047] with the following paragraph rewritten in amendment format:

From block 1002, the methodology continues to block 1004. In block 1004, the methodology determines whether the pattern for the cover includes a design feature or not. If so, the methodology advances to block 1006. In block 1006, the cover pattern is provided on the bulk fabric. The pattern includes the ~~bearder~~border outline of the pattern, pinch seam lines, and design printing. The design may be of any nature including solid colors, geometric shapes, floral prints, words, letters, numbers and the like so long as the printed design visually distinguishes the design printing areas of the pattern from the non-printed areas of the pattern. Although other techniques may be available, it is presently preferred to print the design with a laser jet printing process. Although not required, it is preferred to form a plurality of spaced apart patterns along a single continuous piece of fabric to increase efficiency. From block 1006, the methodology continues to block 1010.

Please replace Paragraph [0048] with the following paragraph rewritten in amendment format:

If no design feature is desired in block 1004, the methodology advances to block 1008. In block 1008, the cover pattern is provided on the bulk fabric. The pattern includes the ~~bearder~~border outline of the pattern and pinch seam lines but no design

printing. As with the above example, it is preferred to form a plurality of spaced apart patterns along a single continuous piece of fabric to increase efficiency. From block 1008, the methodology continues to block 1010.